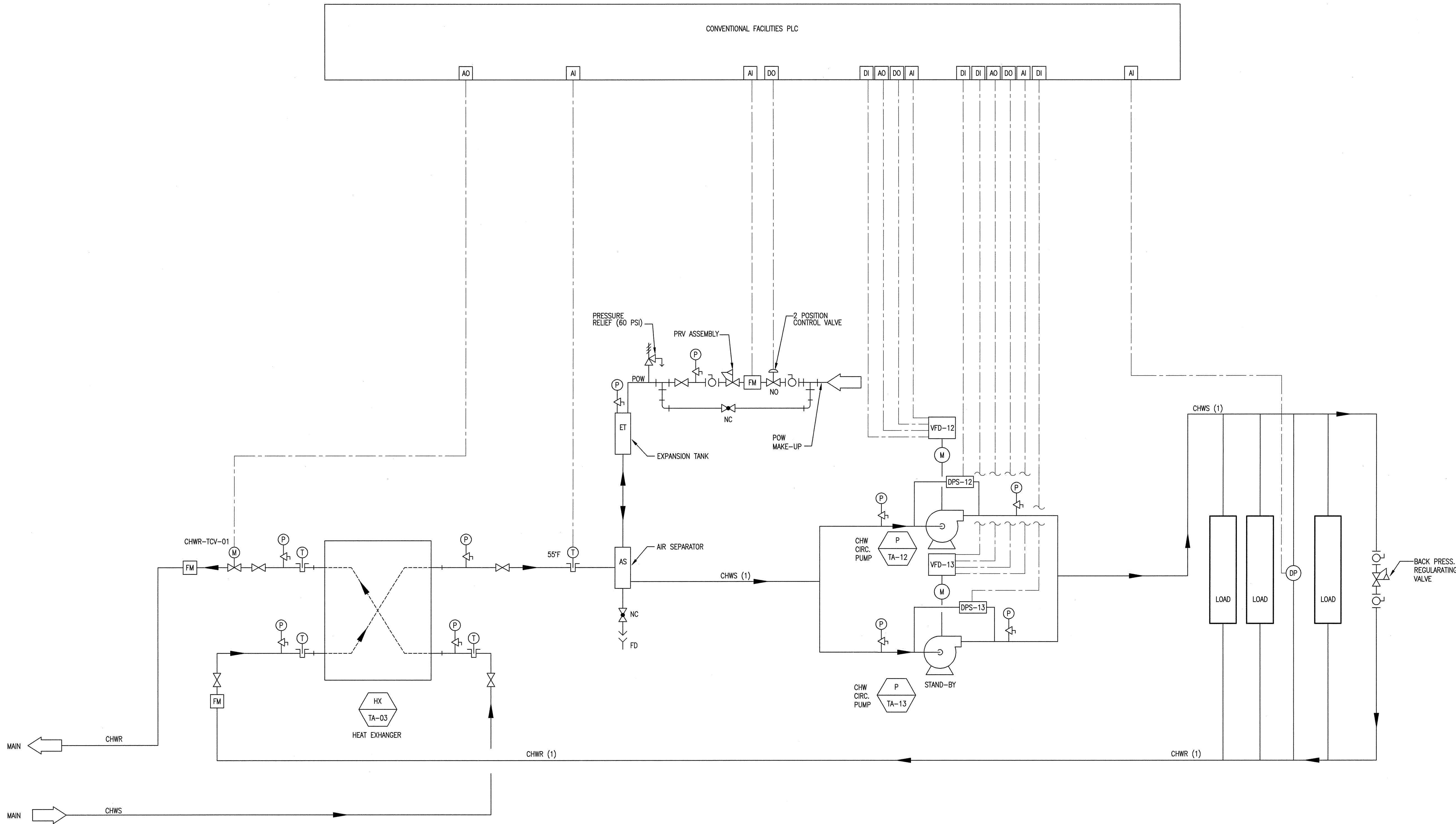


SEQUENCE OF OPERATION

1. GENERAL:
THE SYSTEM PUMP SHALL BE ENERGIZED THROUGH THE CONTROL SYSTEM AND SHALL RUN CONTINUOUSLY. SHOULD A PUMP FAIL TO START OR FAIL DURING OPERATION, THE CONTROL SYSTEM SHALL DEENERGIZE THE FAILED PUMP AND SEND A SIGNAL TO ENERGIZE THE STAND-BY PUMP AND INDICATE AN ALARM CONDITION.
2. PRESSURE CONTROL:
A DIFFERENTIAL PRESSURE SENSOR LOCATED IN THE DISTRIBUTION LOOP SHALL PROVIDE INPUT TO THE CONTROL SYSTEM. THE CONTROL SYSTEM SHALL MODULATE THE SPEED OF THE OPERATING PUMP TO MAINTAIN THE REQUIRED DIFFERENTIAL PRESSURE. A FAULT SIGNAL FROM EACH PUMP VFD SHALL BE CONNECTED TO THE CONTROL SYSTEM IN ORDER TO INDICATE AN ALARM CONDITION UPON VFD OR PUMP FAILURE.
3. TEMPERATURE CONTROL:
A TEMPERATURE SENSOR IN THE SENSIBLE CHILLED WATER SUPPLY LINE SHALL PROVIDE INPUT TO THE CONTROL SYSTEM. THE CONTROL SYSTEM SHALL MODULATE THE MAIN CHILLED WATER CONTROL VALVE AS REQUIRED TO MAINTAIN THE SENSIBLE CHWS AT SST.
4. DUTY CYCLING:
THE CONTROL SYSTEM SHALL CALCULATE PUMP RUN TIME. THE CONTROL SYSTEM SHALL CYCLE IN ALL STAND-BY EQUIPMENT TO MAINTAIN UNIFORM RUN TIME.
5. MAKE UP WATER:
THE FLOW METER SHALL MEASURE FLOW THROUGH THE MAKE UP LINE. UNDER NORMAL OPERATION THE FLOW SHALL BE ZERO. WHEN THE FLOW METER TOTALS A FLOW VOLUME OF 1 GPM, AN ALARM SHALL SOUND. IF THE FLOW RATE INCREASES TO 10 GPM, THE CONTROL VALVE SHALL CLOSE. THE CONTROL VALVE SHALL BE 2 POSITION.

CONTROL POINT LIST - TARGET BUILDING CHILLED WATER SERVICE - SENSIBLE COOLING																
BUILDING: TARGET	OUTPUT FROM CONTROL SYSTEM				INPUT TO DDC						ALARMS				APPLICATIONS	
	DIGITAL		ANALOG		DIGITAL		ANALOG				DIGITAL		ANALOG			
	GRAPHIC DISPLAY	CONTROL RELAY	HANDS/OFF/AUTO	SOLENOID	OPEN / CLOSE	PROPORTIONAL CONTROL	CONTACT CLOSURE	PULSE	DIFFERENTIAL PRESS SWITCH	PRESSURE SWITCH	AUXILIARY CONTACT	GENERAL ALARM	TEMPERATURE (F)	SPEED (RPM)	PSIG, PSIA, PSD	POSITION SENSOR
POINT DESCRIPTION																
CHILLED WATER SYSTEM (SENSIBLE)	X					X										
CHILLED WATER RETURN CONTROL VALVE CHWR-TCV-01		X														
PUMP - START/STOP P-TA-12			X													
PUMP - STATUS DPS-12									X							
PUMP SPEED VFD-12						X										
VFD SPEED FEEDBACK														X		
VFD FAULT							X									
PUMP - START/STOP (STANDBY) P-TA-13		X														
PUMP - STATUS (STANDBY) DPS-13									X							
PUMP SPEED (STANDBY) VFD-13						X										
VFD SPEED FEEDBACK														X		
VFD FAULT							X									
CHILLED WATER SUPPLY TEMPERATURE													X	X		
DIFF. PRESSURE SENSOR																
MAKE UP WATER FLOW METER															X	
MAKE UP WATER CONTROL VALVE					X											



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NUMBER OF SECTION OR DETAIL
DRAWING ON WHICH SECTION OR DETAIL IS SHOWN OR TAKEN
SECTION AND DETAIL KEY

THIS DOCUMENT CONTROLLED BY
CHANGE CONTROL SYSTEM
ENGINEERING PROCEDURE
SWS-ENG-0001

FOR REFERENCE ONLY

DSN	M.KEHOE	10/26/01
DRW	M.THAW	10/26/01
CHK	B.JOHNSON	10/26/01
DEPT		
PE		
PJ		
REQ		

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KNIGHT
Knight Advanced Technology

UT-BATTELLE
managed for the DEPARTMENT OF ENERGY under U.S. GOVERNMENT contract DE-AC05-00OR22725

PROJECT NAME:
SPALLATION NEUTRON SOURCE

TARGET BUILDING SENSIBLE COOLING-CHILLED WATER CONTROL DIAGRAM

1	48	49	50	PLANT	BLDG	FL	SH.	OF	TYPE	CLASS
3	H	X	X	8	8700	1	1	D	U	
51	52	53		WBS						
NC	NA			1.8.3.7						

H8.41.05